

Vacuum pump

LPHX

LPH 60527

Capacity 200-800m ³ /h	Pressure range 120-1013mbar	Material Cast iron & Stainless steel
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Description

A one stage liquid ring vacuum pump with a simple, robust construction.

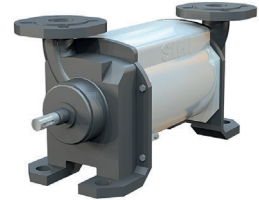
With a free shaft end all options of shaft coupling, motor and DIN seals are available to adapt the pump to your industry.

Range of application

Evacuation and pumping of dry gases and saturated steam.

Typical industries are chemical, pharmaceutical, food, plastic and rubber industry.

Vacuum is used for distillation, drying, degassing, filling and boiling.



AT 6300

Design

The pump works according to the liquid ring principle. Fluid pumps are in some regards related with displacement pumps since the pump wheel is eccentrically located in the round pump body. When the wheel is rotating a fluid ring is created along the pump body's inner wall. In the cells (the space between the pump body's wings) inside the fluid ring rising part volumes (intake) and then decreasing volumes (outlet) will be created under one rotation.

Product key (example LPHX 40106 AB AGE OK 1)

Pos	Description	Code	Explanation
1-3	Pump model	LPH	Liquid ring vacuum pump
4	Construction	X	
5-10	Pump size	40106-60527	One stage pump
		45008-65327	Two stage pump
11	Hydraulics	A	
12	Bearings	B	Two grease lubricated roller bearings
13-15	Sealing	041	Gland packing, double
		AGE	Mechanical sealing SIHI FK EBPGG
		AG1	Mechanical sealing SIHI FK GBVGG
		BFG	Mechanical sealing Burgmann M7N SAVGG
		CAD	Mechanical sealing John Crane 59U BSTGG
16-17	Material	OK	See table below
		4B	See table below
18	Packning	1	O-ring
Only the most common combinations above			

Material combinations

Pos	0B	4B
Casing	0.6025 Cast iron	1.4408 Acid-proof steel
Center body	0.6025 Cast iron	1.4408 Acid-proof steel
Guide disc	0.6025 Cast iron	1.4404 Acid-proof steel
Shaft	1.4021 Stainless steel	1.4404 Acid-proof steel
Impeller	1.0553 Steel	1.4517 Acid-proof steel

Dimensions

Size	a	m1	m2	o3	Weight
60527	416	556	496	902	180

Connections

Connection	Designation
UB	Service fluid G 1
Ue	Drainage G 1/2
Use	Dirt drainage G 1/2
UI	Air vent G 3/4
Um	Pressure sensor G 3/8 (G 3/4 for performance 4B)
Um1	Drain / nivå givare G 3/8 (G 3/4 for performance 4B)

Service fluid in m³/h

Pressure mbar	in	120	400	600	900
60527		3,8	2,7	1,8	0,5
Total service fluid by installation where the fluid is directed straight in to the drain. For other installations ask Armatec					

